PRODUCT DATA SHEET

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Relezol™ - 93

Internal Process Aid

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Features

- Complex Fatty acid mixture in Powder form
- Improves Resin Flow & Dispersion of other additives
- Reduces Cycle time, Temperature and Pressure on molding machine
- No negative effects on Physical Properties
- No hindrance for Post-Operations like printing, painting etc.

Application Area :

Unplasticized PVC (uPVC)

Product Description :

Proprietary complex formulation of different and/or modified fatty acids with modifying agents.

Physical Properties :

Active Solids	100%
Color	Whitish
Specific Gravity	@ 0.675
Viscosity	@ 65°C
Flash point	Non-Flammable
Shelf life	Minimum 15 months

All the raw materials and/or Ingredients of raw materials are having direct approval of US FDA.

Application Instructions :

1. Initially, we suggest to conduct the trial on laboratory scale to determine optimum addition level.
2. **Relezol-93** is effective at 0.3% on the basis of total batch size. Depending upon the results, adjust the dosage up to 0.5% maximum.
3. Addition of this increases the MFI and hence may require resetting of machine parameters like temperatures and pressures.

Sandish™

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